
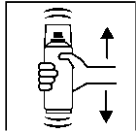
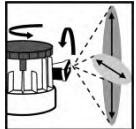
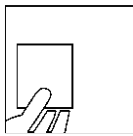
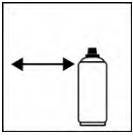
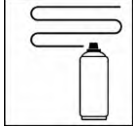
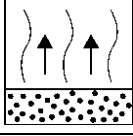
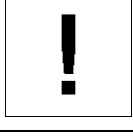
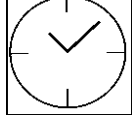

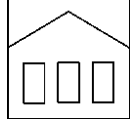



Product information

| | | |
|-------------------------------|---|---|
| Description / Purpose: | Coating of repaired or replaced sheet metal parts in passenger cars, trucks or in agricultural engineering. For aprons, rear panels, trunk floors, inner sides of front panels etc. Also suitable as machine paint resp. preliminary repair paint in the industrial sector. Available in colours shades: RAL 7033 (Cement grey), RAL 7034 (Yellow grey) and RAL 7042 (Traffic grey A). | |
| Properties: | <ul style="list-style-type: none"> • Continuously adjustable surface spray head • Good corrosion protection features • Good adhesion for metal surfaces • Professional spray pattern • Simple processing and good sagging resistance • Excellent coverage • Fast drying • Weather-resistant, for inside and outside | |
| Binding agent base: | Nitro combination resins | |
| Gloss level | matt | |
| Solid content | ca. 14,50 % by weight | |
| VOC Value (EU) | ca. 660 g/l | |
| Substrate | Metal (sanded, cleaned, free of dust and grease) Various plastics (PP, EPDM, ABS, PC, PPO, PA, PVC, PUR, PBT(B), UP-GF). Clean surface with water and detergent. Please check compatibility and adherence on an unobtrusive spot. If necessary, please apply a suitable primer (e.g. plastic adhesion promoter). | |
| Processing | | |
| Protection measures |  | Wear personal protection equipment. (gloves / goggles) For more information, see safety data sheet. |
| Shake |  | Shake can thoroughly for 2 minutes - starting from when the mixing balls are heard. |
| Variator |  | Set the variable spray nozzle to the size and pattern of the damage. |

| | | |
|---|---|---|
| Spray to test |  | After shaking the can, test spray and check compatibility with the surface and the colour. |
| Spraying distance |  | 15 cm - 25 cm |
| Spray passes |  | 2 - 3 thin cross coats, approx. 40 - 50 µm |
| Flash-off time |  | Flash-off time: approx. 5 min. between spray passes. |
| Processing conditions |  | Depending on the material, the surfaces should be cleaned, derusted, sanded, dry and free of dust and grease. Cover all areas that will not be painted with adhesive tape and/or paper. |
| Drying |  | dust dry: approx. 10 min. can be recoated wet-in-wet after 20 min. with nearly all modern paint system. dry to touch: after approx. 60 min. fully cured: approx. 24 hours. Optimum application at 18°C - 25°C and a relative humidity of 40 - 60%. |
| Additional Information | | |
| Important Information |  | Avoid bumps, friction and impact. Check substrate for compatibility and, if necessary, pre-treat with appropriate primer |
| Shelf Life |  | The can must be stored and transported in an upright position between 15 - 25° C and a relative humidity of not more than 60 % in a dry place where it is protected against chemical and mechanical influences. Shelf life: 10 years. The safety instructions on the can as well as all legal provisions of the storage location to note. |
| Disposal |  | The completely emptied spray cans must be dis-posed of in the recycling system. Cans with harde-ned material must be disposed of as special waste. |
| Note | Before use, the safety instructions must always be read carefully and observed. | |
| Packaging: | 500 ml | |
| <p>The contents in this technical data sheet were created with great care and reflect our current state of knowledge. They provide the user with application-specific information and do not promise certain properties. The information is non-binding and we accept no liability for its integrity, accuracy and completeness. They do not relieve the user of their duty to check the suitability of our product for the intended purpose. The warnings printed on our labels must be respected. Our brands and patents are protected by copyright. All rights reserved We reserve the right to update, amend or supplement the content of the information without prior notice.</p> | | |